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SOURCE Newspapers as indicated.

NEW COMBINE TO DOUBLE STEEL, IRON PRODUCTION;
PROBLEMS RETARD TOOL PRODUCTION

"NOWA HUTA" STEEL COMBINE PROGRESSES -- Ny Dag, No 160, 15 Jul 50

The "Nowa Huta" Steel Combine, which will double Poland's iron and steel production, is requiring the efforts of the best geologists, engineers, and technical experts. Over 70,000 technical and other plans have been prepared already.

In addition to the construction of the combine itself; residences for the combine's 100,000 workers, engineers, technicians, and their families are being erected. Over 7 million cubic meters of wall must be built to house 100,000 people. The first two-story buildings have already been placed in use. As far as one can see, there are new buildings and apartments. This year, over 5,000 apartments for workers will be completed and put in use.

In time, there will be at "Nowa Huta," a canal over which vessels will transport coal and iron. The workers also are building a road which is already 30 kilometers long.

SCORES INEFFICIENT TOOL FACTORY MANAGEMENT -- Gazeta Pomorska, No 165, 17 Jun 50

In order to achieve the production plan, the workers of the Bydgoszcz Tool Factory No 2 must frequently work overtime. Yet the production plans of the factory are not high. With the proper organization of work, these plans should not only be fulfilled but even exceeded.

The difficulties which retard the realization of the production plans are caused by the chaotic, unplanned supply of semi-finished products and equipment, the lack of interest on the part of the factory council, and the inadequate organization of labor competition.

Most of the tools produced by the factory are not usable.

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CONFERENCE DISCUSSES METAL CUTTING PROBLEMS -- Trybuna Ludu, No 107, 19 Apr 50

KW PZPR (Wojewodztwo Committee of Polish United Workers Party) and ORZW (Regional Trade Union Council) recently held a conference in Katowice to discuss problems of high-speed metal cutting. Three hundred lathe operators, shock workers, master mechanics, engineers, and party secretaries were present. The Transportation Equipment Enterprises in Gliwice and the Technical Equipment Enterprise in Bytom reported great success. Production at the machine shop at the former enterprise increased 85 percent between December 1949 and March 1950. The Bielsko Textile Machinery Factory reported favorable employee reaction to the high-speed metal cutting.

Engineer Wrzozek of Gliwice Metallurgical Plant reported that the shape of the cutting tool was closely related to its durability and speed of cutting. Over 65 percent of the failures were caused by defective grinding. The electro-spark method of grinding was introduced at the plant to sharpen cutting tools. The Poreba factory found that cutting tools broke because they were ground on coarse-grained grinding wheels.

The Zawiercie plant recommended the installation of ammeters to overcome workers' fear of overloading the machine.

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